

Technical Data Sheet



ALCOM LD2 PC 1000 UV 16104 WT2288-09TL

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	UV stabilised
Special Features	light scattering
Market Segment	Automotive, Lighting
Application Area	lighting, light transparent components
Typical Applications	lamp covers, display elements, operating elements
Approvals	GS93016

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-4 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2200	MPa	ISO 527
Tensile Stress at Yield	61	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	100	%	ISO 527
Impact Strength (Charpy, 23 °C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40 °C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23 °C)	13	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40 °C)	11	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	146	°C	ISO 306
HDT / A (1,8 MPa)	128	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	16	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.6 - 0.9	%	ISO 294-4

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Physical Properties

Density	1190	kg/m ³	ISO 1183
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Flammability

Flammability (1.5 mm)	HB	class	UL 94
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Diagrams

Stress-Strain

